



# MARPOL PVC PIPE GRADE

Polyvinyl Chloride



# PRODUCT DATA SHEET

PROPERTY	VALUE	ASTM
<b>K-value (0.5 gm/100ml Cyclohexanone)</b>	<b>65</b>	
<b>Inherent Viscosity</b>	<b>0.89</b>	<b>D 5225</b>
<b>Relative Viscosity</b>	<b>2.17</b>	<b>D 1709A</b>
<b>Bulk Density (g/cc)</b>	<b>0.56</b>	<b>D 1895</b>
<b>Volatiles (% Maximum)</b>	<b>0.30</b>	
<b>Particle Size Through 40 Mesh (% Minimum)</b>	<b>99.0</b>	<b>D 1921</b>
<b>Particle Size Through 200 Mesh (% Minimum)</b>	<b>4.0</b>	<b>D 1921</b>

ASTM Cell Classification: GP3-16040

Suggested Applications: PVC resin is typically used in rigid PVC compounds which can be processed through both single and multi-screw extrusion of pipe and conduit.

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility.



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