

PRODUCT DATA SHEET

| PROPERTY | VALUE | ASTM |
|----------------------------------|--------|---------------------|
| Melt Index | .32 | D 1238 |
| Density (g/cm³) | 0.953 | D 1505 |
| Environmental Stress (hours) | 30 | D 1693 ₁ |
| Crack Resistance, F50 (hours) | > 500 | D 2561 |
| Tensile Strength at Yield (psi) | 4000 | D 638 |
| Hardness, Shore D | 66 | D 2240 |
| Flex Modulus (psi) | 180000 | D 790 |
| Brittleness Temperature (°F) | < -105 | D 746 |
| Vicat Softening Temperature (°F) | 261 | D 1525 |

MARPOL® HDB 502 is a blow molding HDPE resin with good stiffness and stress crack resistance.

Recommended Applications

Drainage pipes, food and pharmaceutical packaging, containers, thin gauge sheets

This resin complies with FDA regulation 21 CFR 177.1520 (c)3.1a, and may be used as articles or components of articles intended for packaging or holding food, except during cooking.

This information, to our knowledge, is believed to be correct. The use of this product in its actual conditions are beyond our control and satisfactory results for this product is the customer's sole responsibility.

